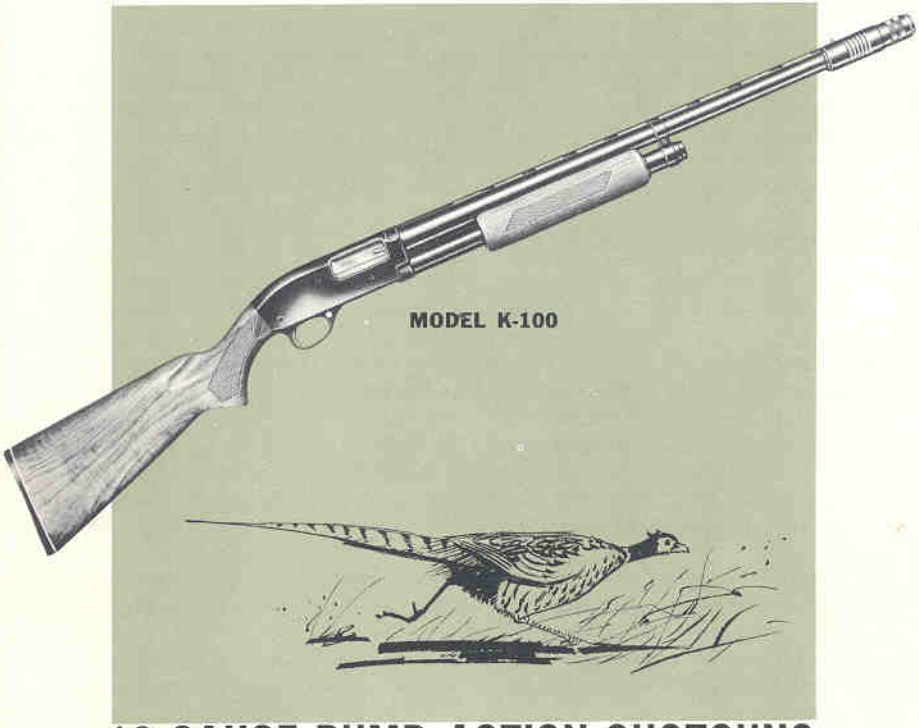
FLITE-KING



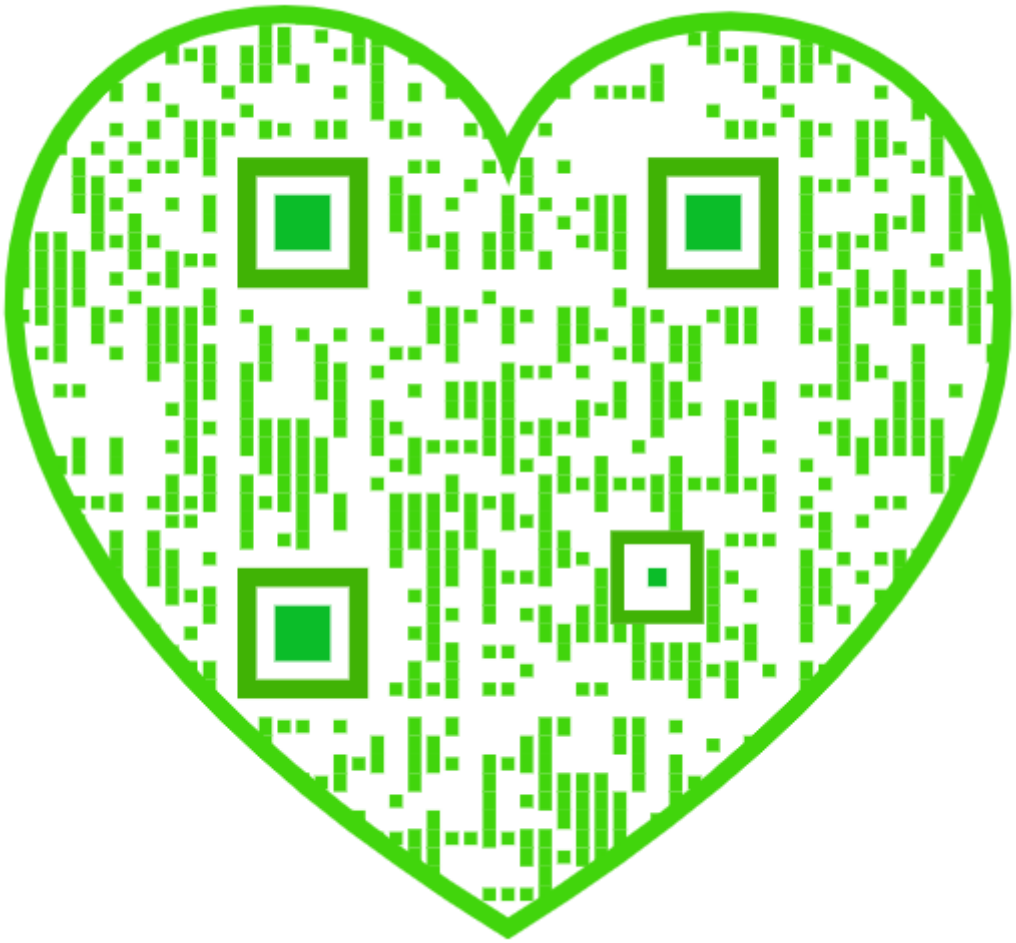
12 GAUGE PUMP-ACTION SHOTGUNS

World's fastest firing pump-action shotguns

Cat. Nos. 8140, 8130, 8120
8121, 8122, 8110
8100, 8101, 8102

HI-STANDARD

THE HIGH STANDARD MANUFACTURING CORP.



FLITE-KING "Trophy", "Citation", "DeLuxe", "Special", "Field", SHOTGUNS

Your new "Hi-Standard" FLITE-KING pump-action shotgun offers you the fastest firing short-stroke (3½") firearm in the world. Often, that extra fraction-of-a-second shot could mean the difference between downing the game or losing it. That's when FLITE-KING comes through. Polished action parts function so smoothly, your FLITE-KING will eject by gravity alone. Point the gun upward and shake it. Forearm "free-falls" to open! There's your proof of slickest, speediest performance. And, for the ultimate in accuracy, the barrel is permanently interlocked with receiver for perfect alignment. Shoot as fast as you think; point, swing, and follow without interruption. That's FLITE-KING by Hi-Standard.

CLEANING & LUBRICATING . . .

Should powder residue or any dirt accumulate in the barrel, it can easily be removed. Open the action fully, rest the heel of the stock on the floor and hold the gun barrel near the muzzle with the left hand. Push a brass cleaning brush soaked in Nitro solvent through the muzzle end, and work it up and down throughout the entire length of the bore. Follow this by wiping the bore with clean patches until the last one comes out unsoiled. A light protective film of oil may be applied with a patch if desired.

Periodically, dirt and fouling should be removed from the bolt, extractors, and other operating parts. This should be done with a tooth brush soaked in Nitro solvent. Following this, these parts should be wiped dry and oiled lightly.

Your FLITE-KING is treated with new siliconized and polarized oil. This exclusive, patented process gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. This oil makes Hi-Standard guns the most rust resistant of any you can buy. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.

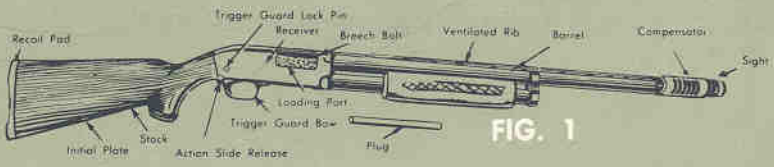


FIG. 1

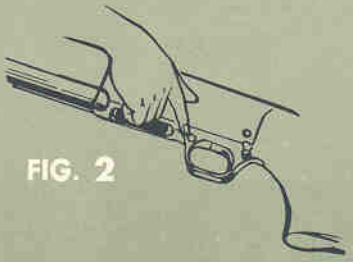


FIG. 2

FIG. 3

FIG. 4

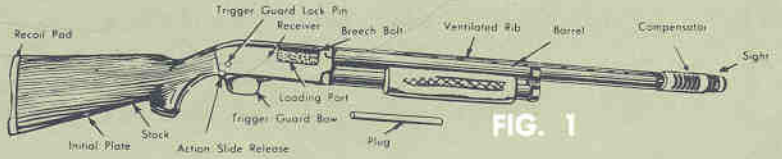


FIG. 1

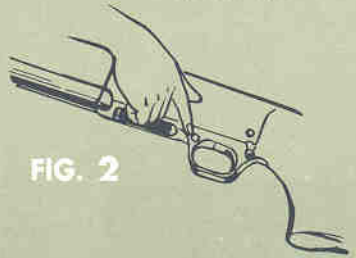


FIG. 2

FIG. 3

FIG. 4

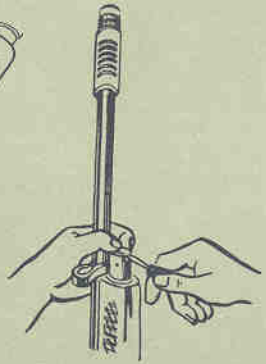


FIG. 5

FIG. 6

OPERATING INSTRUCTIONS . . .

TO MAKE GUN SAFE: Safety is located in guard bow foreward of trigger. (See Figure 2). With hammer cocked push safety bar from left to right until red band is covered. This movement locks trigger and gun cannot be fired. Always lock the trigger when carrying a loaded gun.

TO RELEASE SAFETY: Push safety from right to left exposing red band and gun is ready to fire.

TO LOAD CHAMBER: Open action fully by pulling back on fore-end. If gun is locked, press in action slide release located in rear left side of guard bow. (See Figure 1). Drop shell in loading port. (See Figure 1).

TO LOAD MAGAZINE: With the safety locking the trigger, insert shells upward into bottom of receiver as in Figure 3 and push forward into magazine tube past cartridge stops. Repeat until magazine is full. Magazine normally holds 5 shells, or 2 with 8" plug in magazine..

TO OPERATE: When gun is fired, the action automatically unlocks so that the fore-end slide can be drawn fully back, and then forward. This operation extracts and ejects the fired shell, cocks the hammer and carries loaded shell into chamber. Gun is now loaded, double-locked and ready to fire. Always lock trigger with the safety to prevent accidental firing.

TO REMOVE LOADED SHELL FROM CHAMBER WITHOUT FIRING: Lock trigger. Press in action slide, release button and open action slowly until shell is opposite ejection port. Place palm of your hand just over port opening and pull back on fore-end and shell will drop out.

TO REMOVE LOADED SHELLS FROM MAGAZINE: Turn gun over with trigger guard up, barrel pointed to left, and press back left carriage stop as in Figure 4; this releases shell from within magazine. Remove shell and repeat until magazine is empty.

PLUGGING MAGAZINE FOR 3 SHOTS: Remove magazine band screw. Move magazine band to one side. (See Figure 5 and 6). Remove both magazine

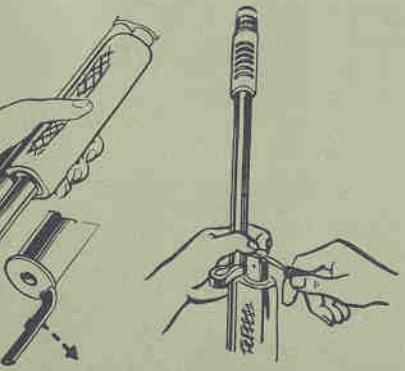
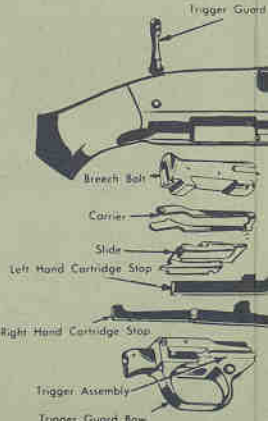


FIG. 5

FIG. 6



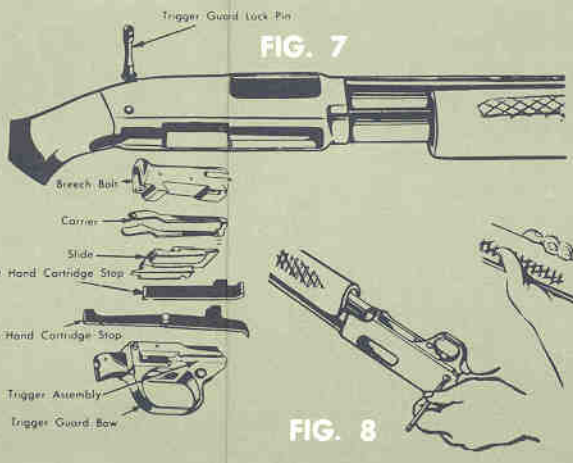


FIG. 7

FIG. 8

FIG. 9

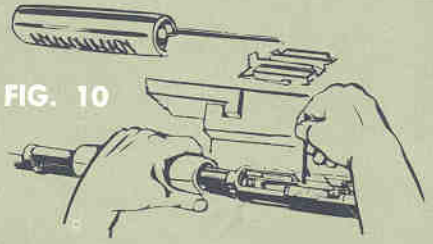


FIG. 10

FIG.

FIG. 11

tube locking screws while holding magazine cap firmly. Remove magazine cap being careful to hold back magazine spring which is under tension. Insert wooden plug and reassemble. This reduces magazine capacity to only 2 shells with one shell in the chamber, allowing 3 shells in gun to comply with game laws of certain states.

DISASSEMBLING . . .

TO REMOVE TRIGGER ASSEMBLY: With pencil point or small screw driver push out trigger lock pin from right to left side of receiver as in Figure 8. Lift rear part of trigger guard bow until projection of guard clears stock; then pull up and to the rear as in Figure 9.

CARTRIDGE STOP, RIGHT HAND: Disengage right hand cartridge stop from round slot in receiver wall and lift out of receiver.

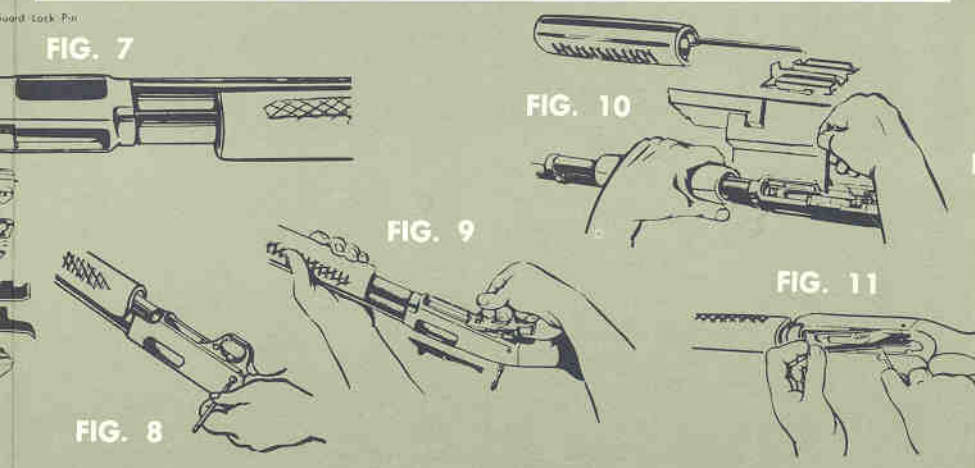
ACTION SLIDE: Move fore-end rear-ward until all shoulders of slide are centered in the square cuts in receiver. Then while pulling slide upward move fore-end fully forward. Action bar is now free from slide. Hold slide up, make sure it is disengaged from breech block by moving breech block forward and lift slide out of receiver. (See Figure 10).

CARRIER AND BREECH BOLT: Push fore-end to rear and slide breech bolt forward inside receiver. Using cartridge stop as tool, disengage the right side of the carrier from hole in receiver. Then disengage left side, and lift carrier out of receiver as in Figure 11. With fore-end forward, slide breech bolt fully to the rear, and holding it at the rear, lift up and out of receiver as in Figure 12.

ASSEMBLING . . .

1. ***BREECH BOLT:*** With round side of breech bolt facing receiver opening and with extractors forward, insert into receiver bottom and slide forward.

2. ***CARRIER:*** Move fore-end fully to the rear, grasp front and sides of carrier as in Figure 13, flat side up, squeeze carrier sides slightly, and engage hinge ends in proper holes in receiver. Raise front end of the carrier, then lower to rest over breech bolt.



3. *SLIDE:* Move breech bolt to the rear, centered in square cuts in receiver. Move fore-end rear-ward until action bar hook is slightly back of the forward square cut in receiver, place slide over receiver cuts and drop into receiver. (Make sure action bar hook has engaged the corresponding cut in slide).

4. *CARTRIDGE STOP:* R.H.: Insert right hand cartridge stop, with round stud slide into stud opening in receiver.

5. *TRIGGER ASSEMBLY:* With fore-end fully forward and the hammer of the trigger assembly in a cocked position, hold cartridge stop flush with receiver walls, insert front end of trigger guard with guide prongs fitting into guide grooves in receiver walls, push forward and down. (See Figure 14).

6. *TRIGGER GUARD LOCK PIN:* Push small end of pin into receiver from left to right. (Before attempting to drive in pin, carefully align trigger guard until pin hole shows clear passage).

If a left hand safety is desired, order Left Hand Safety Button. The installation procedure is as follows:

Place the gun with the trigger guard up. Remove the old safety as follows:

1. Cock the gun.
2. Push safety to expose red band.
3. With a pair of long nosed pliers grasp the safety on the side opposite the red band and rotate the safety button slightly clock-wise and push in.
4. Pull out the safety button. (Make sure that the plunger on the opposite side of the trigger guard does not fall out).

Insert the left hand safety button from the side opposite the plunger. Make sure that the end with the red band is inserted first and that the notches are down. While holding the plunger down, push the safety button through the trigger guard until the plunger engages either of the two notches.

SPECIFICATIONS . . .

	DELUXE FIELD	TROPHY, CITATION SPECIAL
GAUGE	12	12
CHOKE	Full, Modified, Improved.	Adjustable
WEIGHT (LBS.)	7¼	7¾
LENGTH OF PULL	14⅛"	14⅛"
DROP AT COMB	1⅜"	1⅜"
DROP AT HEEL	2¼"	2¼"
BARREL LENGTH	28"	26¾"
STROKE	3½"	3½"
SIGHT	Brass Front Sight	Brass Front Sight
LENGTH	47½"	46¼"

FIG. 12

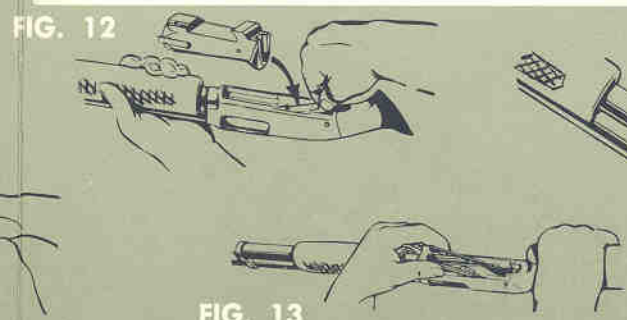
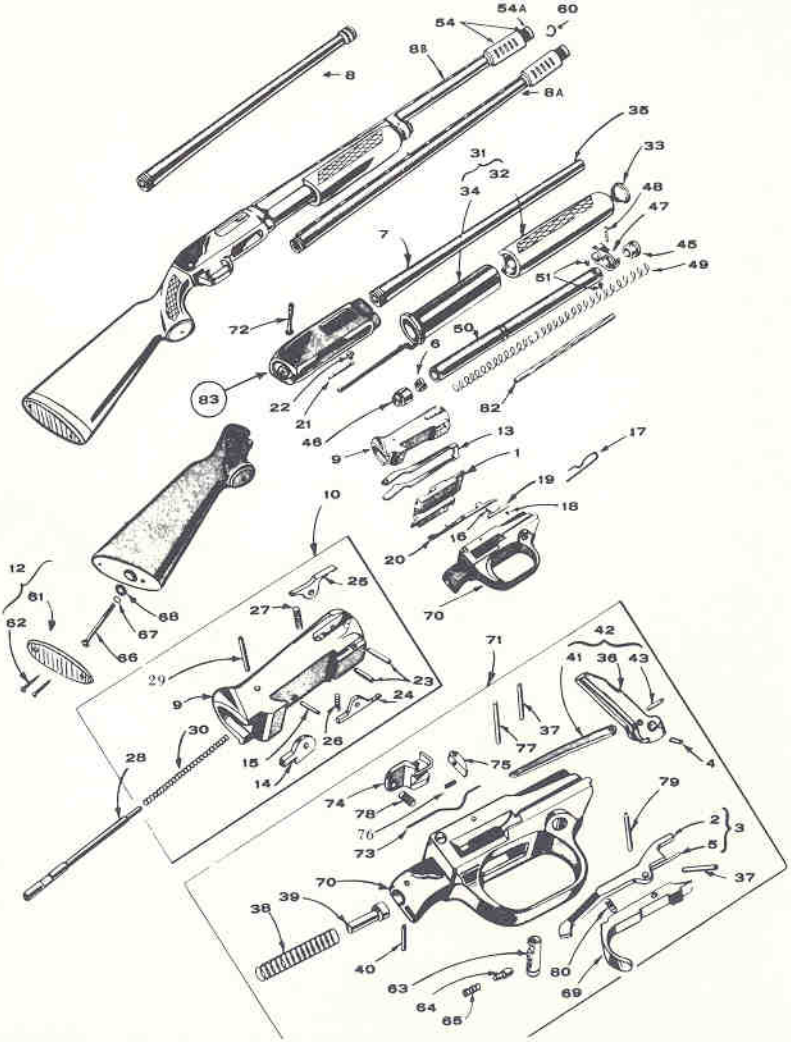


FIG. 13

FIG. 14

KEY CHART, PARTS AND ASSEMBLIES . . .

Obtainable from your dealer or gunsmith. When ordering parts, be sure to state ALL identifying numbers stamped on barrel of your FLITE-KING. Please make sure shotgun is UNLOADED when you ship it in for service. Send Parcel Post or Express PREPAID only. Please do not ship in special cases or containers, since factory cannot be responsible for return of such special equipment.



SHIPPING INSTRUCTIONS . . .

For safety of all concerned, be absolutely certain gun is *empty*. Package them in throwaway carton, *do not* ship in carrying cases or other special containers. Factory cannot be responsible for return of such special containers. Ship PREPAID, express or insured parcel post. Minimum factory charge, $6.50.

REF. NO.	PART NO.	DESCRIPTION
*1	100-B	Action Slide
*2	101-B	Action Slide Release Lever
*3	101-BM	Action Slide Release Lever Assy.
4	102-B	Action Slide Release Lever Oper. Pin
5	103-B	Action Slide Release Lever Spring
6	176-B	Action Slide Spring (Deluxe, Citation, Trophy)
*7	8708	Barrel Plain (Field)
*	8732	Barrel Plain (Deluxe)
*8	8722	Barrel w/Adjustable (M-II) Choke (Special)
*8-A	8763	Barrel w/Compensating Cage (Citation)
*8-B	8773	Barrel w/Rib & Compensating Cage (Trophy)
*9	8731	Bolt
*10	8741	Bolt Assembly
12	8704	Stock Assy., Plain w/Butt Plate
12	8744	Stock Assy. w/Checkering, Butt Plate Trim
13	8742	Carrier Assembly
14	108	Carrier Operating Cam
15	109	Carrier Operating Cam Ret. Pin
16	864	Cartridge Stop Pin
17	865	Cartridge Stop Pin Retaining Clip
18	199	Cartridge Stop Spring
19	192	Cartridge Stop, L.H.
20	111-M	Cartridge Stop, R.H.
21	115-B	Ejector
22	116-B	Ejector Screw
23	119	Extractor Hinge in (2) ea.
24	118-B	Extractor, L.H.
25	755	Extractor, R.H.
26	167-B	Extractor Spring, L.H.
27	625	Extractor Spring, R.H.
28	773	Firing Pin
29	124	Firing Pin Retaining Pin
30	125	Firing Pin Spring
31	8706	Forehand Assy., Plain
31	8743	Forehand Assy., Deluxe w/ Checkering
32	8702	Forehand Operating Handle
32	8734	Forehand Operating Handle w/Checkering
33	128-B	Forehand Operating Sleeve Front Nut
34	129-BM	Forehand Operating Tube Assy.
35	130	Front Sight
*36	131-B	Hammer
37	132	Hammer Hinge Pin
38	762	Hammer Spring
39	639	Hammer Spring Guide
40	135	Hammer Spring Retaining Pin
41	136	Hammer Strut
*42	131-BM	Hammer & Strut Assy.
43	137	Hammer Strut Pin
45	8737	Magazine Cap
46	142-B	Magazine Follower
47	139-1	Magazine Band
48	143-B	Magazine Band Screw
49	145	Magazine Spring
50	146-BM	Magazine Tube Assy.
51	147-A	Magazine Tube Locking Screws (2) ea.
N.I.	11950	Choke Assy. (Special)
54	8765	Choke Assy. (Includes Compensating Cage, Element, Cap & Spring) For Gun w/o Rib
54	8775	Choke Assy. (Includes Compensating Cage, Element, Cap & Spring) For Gun w/Rib
54-A	8774	Adjustable Choke (Includes Cap, Element & Spring)
60	11628	Choke Click Spring
N.I.	766	Choke Cap
*N.I.	8762	Choke Compensating Cage (For Plain Barrel)
*N.I.	8772	Choke Compensating Cage (For Barrel w/Rib)
61	8601	Butt Plate
62	345	Butt Plate Screws (2) ea.
N.I.	8622	Butt Plate Trim
63	8739	Safety Button, L.H.
63	8738	Safety Button, R.H.
64	4040	Safety Button Plunger
65	360	Safety Button Plunger Spring
66	666	Stock Bolt
67	667	Stock Bolt Lock Washer
68	668	Stock Bolt Washer
*69	6740	Trigger
70	6758	Trigger Guard
71	8745	Trigger Guard Assy.
72	159-B	Trigger Guard Retaining Pin
73	160	Trigger Guard Retaining Pin Spring
*74	161-B	Trigger Lock
*75	162-B	Trigger Lock Pawl
*76	163	Trigger Lock Pawl Spring
77	164	Trigger Lock Pin
*78	165-B	Trigger Lock Spring
79	166	Trigger Pin
80	167-B	Trigger Spring
82	180	Wood Plug 8"

Receivers Not Sold. If this part is required the complete firearm is to be returned to the factory.

OTHER HI-STANDARD FIREARMS . . .

SUPERMATIC Autoloading Shotguns, 5 models in all, autoload all 2¾" shotshells, even rifled slugs without adjustment of any kind.

SPORT-KING .22 Autoloading Rifles, 2 handsome models, fire 15 LR, 17 Longs, or 21 Hi-Speed Shorts interchangeably, even mixed without adjustment of any kind.

FREE

NEW catalogs detailing full shotgun-rifle lines, also BIG catalog on famous Hi-Standard "Choice of Champions" Handguns. Ask dealer, or write.

Choice of Champions HANDGUN LINE

Snub-barrel SENTINELS in blued, deluxe nickel or Dura-Tone COLORS

TARGET AUTOLOADERS
World renowned pistols, 10 shot .22's LR or short.

"Double-Nine" Westerns, 9 shot double action revolvers in popular .22 cal.

For the Sportsman, lightweight and durable LR or short Autoloaders, 10 shot, .22.

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